

**ANNEXURE-YS80600
FOR FLAT SEAT
FULL BORE SAFETY Valve
Grinding and Lapping Machine
TYPE GHF-YS80600 size 80mm dia to 600mm dia**



You can do lapping of 2 Safety valves of different size in this range.

Operative Range:

PORTABLE Safety Valve Grinding & Lapping Machine for the refurbishing on site (In Situ) of:

- sealing surfaces [body seat ring] in SAFTEY Valves of various makes & size
- flanges

Design:

- modern construction, handy, light, and robust
- one-man-operation!
- suitable for on-site service as well as for overhaul in the workshop
- machine, tools, and accessories are corrosion-protected by chrome plated of surface

**Working Range: TYPE GHF-YS80600 Size 80mm dia to 600mm dia
FLUIDCHEM will supply 2 assembly machines**

No.1 15mm shafting assembly machine with SUBMURGABLE DEPTH OF 350mm
With base plate to mount on Globe valve Body bonnet

No.2 20mm shafting assembly machine with SUBMURGABLE DEPTH OF 600mm
With base plate to mount on Globe valve Body bonnet

These 2 assembly machine will cover Globe Valves FLAT SEAT from 80mm to 600mm

1 NO. Electrically Operated PERLESS ELCTRIC TYPE SRE4-713

Or Equivalent with CONTINOUS motion

1 NO. with REVERSION [PENDULAM] motion upto 4"

Speed 250-600 RPM

Weight 3.75k

With Gear Assembly 5.2kg

Or

1 NO. Pneumatically Operated : Ingersoll rand Air Motor or Equivalent with continuous motion.

1 NO. Pneumatically Operated : Ingersoll rand Air Motor or Equivalent with pendulum motion upto 4"

Air Flow 15cfm






0.8 HP

Free Speed of Air motor 150-240 RPM

Grinding System: Flat Grinding Plates for Working Range DN 80 – 150 (NB 3” -6”) made up of Stainless Steel




PLATE SIZE- [VALVE SEAT RING OUTER DIA SIZE]	VALVE SEAT RING OPENING (ID) SIZE	QTY.
95mm dia	80mm dia	 1 no.
100mm dia	-	 1 no.
105mm dia	-	 1 no.
120mm dia	100mm dia	 1 no.
145mm dia	125mm dia	 1 no.
165mm dia	150mm dia	 1 no.
180mm dia	150mm dia aluminium plate	 1 no.

Grinding system: Variable Planetary grinding disks [made up of Solid Aluminium Plates] for working range DN 175–600 (NB 7”-24”), radial adjustable to the required seat Diameter.

OD of plate	Working Range		Central Grinding Diameter PCD of Rotating Head	Minimum outer dia of planet plates with Rotating Head	Maximum outer dia of planet plates with Rotating Head
	Mini I.D.	Maxi O.D.			
				50mm Dia	50mm Dia
130mm O.D. 	185	265	180	230	235
180mm O.D. 	285	355	230	280	325
230mm O.D. 	335	460	280	330	430
280mm O.D. 	385	510	330	380	510
330 mm O.D. 	435	560	380	410	630







Please note that the Lapping Machine works smoothly and perfectly if the Rotating Grinding Heads Centre is a little smaller [5mm] than the Inner Diameter of Valves Seat Ring.

Rotating Grinding Heads of SS



Size	Quantity
25mm diameter	 5 Nos.
35mm diameter	 5 Nos.
50mm diameter	 5 Nos.

Arms Length	Quantity
32mm	3 Nos. 
55mm	5 Nos. 
85mm	5 Nos. 
132mm	5 Nos. 
165mm	5 Nos. 

Lapping System: Flat Grinding Plates for Working Range DN 80 – 150 (NB 3” -6”) made up of CAST IRON

PLATE SIZE- [VALVE SEAT RING OUTER DIA SIZE]	VALVE SEAT RING OPENING (ID) SIZE	QTY.
95mm dia	80mm dia	 1 no.
100mm dia	-	 1 no.
105mm dia	-	 1 no.
120mm dia	100mm dia	 1 no.
145mm dia	125mm dia	 1 no.
165mm dia	150mm dia	 1 no.

Rotating Grinding Heads of SS with 3 mm of CAST IRON PLATES ON TOP

Size	Quantity
25mm diameter	 5 Nos.
35mm diameter	 5 Nos.

50mm diameter	 5 Nos.
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Self Adhesive Abrasive Papers in SILICON CARBIDE

SIZE	240 GRIT	400 GRIT	600 GRIT	800 GRIT	TOTAL
25mm Dia	100	100	100	100	400 pcs.
35mm Dia	100	100	100	100	400 pcs.
50mm Dia	25	25	25	25	100 pcs

Standard Accessories:

- 1 inspection light
- 1 tools for mounting of machine [Spanner & Allen Key set]
- 1 knife for removal of used grinding papers
- 1 instruction manual
- 1 assortment of screws as spare parts
- 1 hand crank

Dimensions of Case 1 which consists of Machines + Consumables:- Size 48.5" x 30" x 12"
Weight of Case 1: Net Weight 64Kg

Dimensions of Case 2 which consists of Abrasive Papers and tools:- Size: 17" x 11" x 7"
Weight of Case 2: Net Weight 9.55kg

All this packed in metal transport boxes.



CASE NO.1



CASE NO.2

Contact us in case you require Extra with chargeable basis.

Electric Drive motor
Pneumatic Drive motor

